

Install Instructions for Recessed Windows

Retrofit Window Instructions for Second Generation Recessed Windows, Revision 062116

Before you begin:

Note: Read all the instructions before you start and remove just one window to start.

Note: This application may be performed at any temperature above 40 F.

Note: These windows will be slightly smaller by design to allow for a better seal.

1. Remove the old window.
2. Clean, scrape, and wipe the outside gel coat with acetone or 99% alcohol and keep dry.
3. Take the new window and remove just the inside paper. The bevel side goes towards the boat.
4. Run a full bead of the black sealant on the gel coat and spread 1/16 thick.
5. Make sure all of the white gel coat has been blacked out to the edge of the old window location.
6. Run a 1/8" full bead of the black sealant on the window 3/8" from the edge. Then spread, wetting the surface, in from the edge 3/4 to 7/8", spreading to 1/32 thick.
6b. Place a 1/8 sized bead of sealant 3/8 inches in from the edge on the window on top of the wetted surface.
7. Now hold the window up to the the boat, center, and gently press on.
8. Press lightly all around until the minimum extrusion of the sealant occurs then stop.
9. At this point you will have a good seal and you can let go of the window as it will stay in position. DO NOT LEAVE THE BOAT FOR SEVERAL HOURS TO MAKE SURE NO CORNERS ARE LIFTING AWAY. CUSTOMERS HAVE REPORTED HAVING TO HOLD ENDS AND CORNERS IN PLACE DUE TO LIFTING AWAY. TAPE AND SAND BAGS HAVE BEEN USED TO ASSURE CONFORMANCE DURING CURING.
10. Cleaning of the sealant can occur now inside and outside.
11. Simply take a square edged wood tool and scrape gently so as to not scratch on the inside of the window.
12. Then use 90 to 99% alcohol to wipe clean with a cotton cloth.

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13. Pull the paper off the outside of the windows for a perfectly clean window after curing a day.

14. Full cure will be effected in three days.

15. Any cured thin sealant not totally cleaned by accident can still be removed with the alcohol.